



VF04 TDR LEVEL GAUGE

WHY USE TDR FOR LEVEL MEASUREMENT?

UNAFFECTED BY CHANGES IN

- Dielectric
- Pressure
- Vacuum
- Humidity

- Dust
- Viscosity
- Foam
- Temperature

VF04 TDR'S KEY FEATURES INCLUDE

- Measuring range of up to 24 m with a wide selection of probe types
- Versatile technology for liquids, slurries, pastes and powders
- Measures level, distance or volume
- ♦ Two-wire loop powered 24 V DC
- Compact, durable design suitable for tough industrial environments
- Convenient, portable plug-in display and programming unit
- HART Protocol for ease of system compatibility
- ATEX Ex ia hazardous area options available
- Suitable for narrow tanks or side-mounted bypass chambers
- Simple to install and retrofit with a wide selection of process connections
- Coated cables suitable for corrosive and acidic atmospheres
- ♦ High-temperature options available
- Remote or local programming and configuration for maximum ease of use

APPLICATIONS IN MOST INDUSTRIES

- Petrochemical
- Food
- ♦ Water & Waste
- Cement

- Asphalt
- Power Generation
- Metals
- Chemicals

- Process
- Quarrying
- ♦ Animal Feed
- Milling

EFFECTIVE REPLACEMENT FOR

- Capacitance transmitters
- Differential pressure transmitters
- Displacers
- Hydrostatic transmitters

- Ultrasonics
- Radar transmitters
- Float transmitters
- Capacitance transmitters

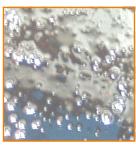
MANUFACTURED TO ISO9001 Q.M.S.



The standard of all Hycontrol products is strictly monitored to conform to all ISO quality requirements.

This ensures we meet the needs of customers as well as statutory and regulatory requirements.





Acids



Plastics



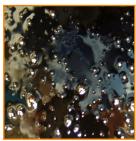
Grain



Powders



Flakes



Oils

REFLEX VF04 SERIES TDR

Hycontrol's VF04 guided wave radar transmitter offers users a practical solution for measuring liquids, pastes, slurries and powdered products. The robust, compact design and removable programmable display make it an ideal choice for a wide variety of industrial level control applications.

The VF04 utilises the Time Domain Reflectometry (TDR) measuring principle to accurately determine distance, level or volume. During operation, the probe transmits micro-pulses along the probe guide (usually a cable or a rod) at close to the speed of light. When these pulses hit the surface of the medium they are reflected to the electronic module. As both level and distance are directly proportional to the time of flight, this makes TDR a highly accurate measurement principle.

With ATEX options and HART connectivity, the Hycontrol VF04 offers an ideal solution for a range of level requirements.

- ♦ Aluminium or Stainless Steel housing
- Measuring range up to 24 m (80 ft)
- Accuracy of +/- 5 mm
- Rod, cable and coaxial probes
- Removable, plug-in programmable display
- ATEX options for hazardous areas

- ♦ 4~20 mA & HART output
- Maximum temp. 200°C
- Maximum pressure 40 bar
- Variety of process connections
- Simple programming
- 2-wire loop powered







A key feature of the VF04 TDR unit is the option to use the VGF-DISPLAY removable programming and display unit. The unit connects to the top of the TDR unit, allowing programming via touch buttons and the LCD screen. A simple menu system allows for fast programming and simple commissioning. The portable nature of the VGF-DISPLAY unit is intended to provide a cost-saving to users purchasing and installing multiple probes. Only one display unit is required to programme any number of installed VF04 units, with output information being fed back to the site PLC or a panel via the 4~20 mA or HART outputs. Alternatively, a HART programmer can be used, or HYVIEW PC software for remote computer control which can be downloaded free from **hycontrol.com**.

The default display shows the primary measured value (which the output current is calculated from). Besides the numerical display, there is a bar graph on the right showing the value of the current output. Programming is conducted via a text-based menu, which is navigated with the unit's four buttons.







ТҮРЕ		ALUMINIUM HOUSING VF04□□-4□□-□	STAINLESS STEEL HOUSING VF04□□-6□□-□			
Input	Measured values	Between the reference point of the unit and reflect	tion plane (material surface); distance, level and volume			
data	Measuring range	Refer to TECHNI	CAL DATA - PROBES			
Probe typ	es and technical data	Coaxial, twin cable, mono cable, twin rod and mo	no rod probes (see: Technical data of the probes table)			
Housing		Paint coated aluminium	Stainless steel			
Media ten	nperature	Standard: -30 °C +90 °C High	i-temp: -30 °C +200 °C SEE: PAGE 7			
Media pre	essure	–0.1 4 MPa (-1	40 bar) SEE: PAGE 7			
Ambient t	emperature	−30 °C+60 °C, with	n display: –20 °C +60 °C			
Sealing		FPM (Viton®), optional for high temp version: FFKM Perfluoroelastomer (Kalrez® 6375), EPDM				
Ingress pi	rotection	IP67 (NEMA 4 – 4X)				
Power su	pply	18 35 V DC, nominal 24 V DC, Ex version: 18 28 V DC, protection against surge transients				
		Analogue: 4–20 mA, (3.9 20.5 mA) passive output, error signal: 22 mA or 3.8 mA or HOLD				
	Output signals	BUS: serial line, HART® interface, terminal resistor min. 250 Ohm				
Output		Display: VGF-DISPLAY plug-in LCD matrix				
data	Accuracy*	For liquids: ±5mm; For probe length L =10m: ±0.05% of the range				
	Accuracy	For solids: ± 20 mm; For probe length L = 10m: $\pm 0.2\%$ of the range				
Resolution		±3 μA				
Electrical connection		2x M20x1,5 metal cable glands for ø 7 13 mm cable, or 2x M20x1,5 plastic cable glands for ø 6 12 mm cable wire cross section: 0.5 1.5 mm² (shielded cable is recommended) + internal thread for 2x ½" NPT cable protective pipe				
Electrical protection		Class III.				
Mass (housing)		2.4 kg	4.1 kg			

^{*} Under ideal reflection and stabilised temperature conditions

SPECIAL DATA FOR EX CERTIFIED MODELS

Түре	ALUMINIUM HOUSING VF04□□-4□□-5Ex,6Ex,8Ex
Ex marking (ATEX)*	© II 1 G Ex ia IIC T6T3 Ga, © II 1 G Ex ia IIB T6T3 Ga © II 1 D Ex ia IIIC T85°CT180°C Da,
Intrinsically safe data (Ex ia IIB and Ex ia IIIC)	Ci = 10 nF, Li = 10 μH, Ui = 30 V, Ii = 140 mA, Pi = 1 W
Intrinsically safe data (Ex ia IIC)	Ci = 10 nF, Li = 10 μ H, Ui = 30 V, Ii = 100 mA, Pi = 0.75 W
Media temperature	−30 °C +180 °C SEE BELOW
Media pressure	–0.1 4 MPa (-140 bar) SEE: PAGE 7

 $^{^{\}star}$ In case of Atex "G Ex ia" level transmitters with display the apparatus group can only be "II B".

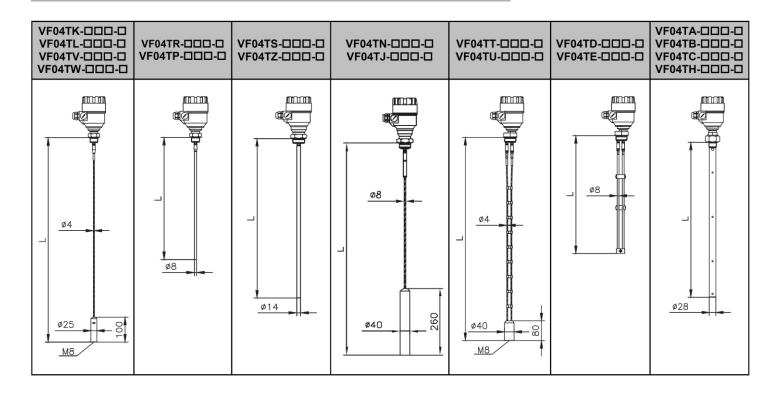
TEMPERATURE DATA FOR EX CERTIFIED MODELS

	EXPLOSIVE GAS ATMOS			SPHERE	EXPLOSIVE DUST ATMOSPHERE		OSPHERE	
	ALUMINIUM HOUSING VF04□□-4□□-8E				ALUMINIUM HOUSING VF04□□-4□□-5Ex,6Ex			
			HIGH TEMPERATURE VF04H□-4□□-8Ex VF04P□-4□□-8Ex			HIGH TEMPERATURE VF04H□-4□□- 6Ex VF04P□-4□□- 6Ex		
		Ex ia IIB, Ex ia IIC			Ex ia IIIC/ Ex ta/tb IIIC			b IIIC
Maximum permissible media temperature at the antenna	+80°C	+90°C	+100°C	+180°C	+80°C	+90°C	+100°C	+180°C
Maximum permissible surface temperature at the process connection	+75°C	+90°C	+100°C	+175°C	+75°C	+90°C	+100°C	+175°C
Temperature class	Т6	T5	T4	Т3	T85°C	T100°C	T110°C	T180°C

TECHNICAL DATA - PROBES

Түре	VF040K-000-0 VF040L-000-0 VF040V-000-0 VF040W-000-0	VF04□R-□□□-□ VF04□P-□□□-□	VF04□S-□□□-□ VF04□Z-□□□-□	VF04DN-DDD-D VF04DJ-DDD-D	VF04□T-□□□-□ VF04□U-□□□-□	VF04DD-00-0 VF04DE-000-0	VF04\(\text{DA}\)-\(\text{D}\)-\(\text{D}\) VF04\(\text{DC}\)-\(\text{D}\)-\(\text{D}\) VF04\(\text{DC}\)-\(\text{D}\)-\(\text{D}\)-\(\text{D}\)
Denomination	4mm cable	Rod	Rod	8 mm cable	4mm twin cable	Twin rod	Coaxial
Max. measuring distance	24 m	3 m	6 m	24 m	24 m	3 m	6 m
Min. measuring distance εr = 80 / εr = 2.4	0.3 m / 0.4 m	0.3 m / 0.4 m	0.3 m / 0.4 m	0.3 m / 0.4 m	0.15 m / 0.3 m	0.15 m / 0.3 m	0 m
Min. range	Ø 600 mm	Ø 600 mm	Ø 600 mm	Ø 600 mm	Ø 200 mm	Ø 200 mm	Ø 0 mm
Min. medium εr	2.1	2.1	2.1	2.1	1.8	1.8	1.4
Process	K - 1" BSP L - 1" NPT	1" BSP	1 ¹ / ₂ " BSP	1 ¹ / ₂ " BSP	T - 1 ¹ / ₂ " BSP	D - 1 ¹ / ₂ " BSP	A - 1" BSP B - 1" NPT
connection	V - 1 ¹ / ₂ " BSP W - 1 ¹ / ₂ " NPT	1" NPT	1 ¹ / ₂ " NPT	1 ¹ / ₂ " NPT	U - 1 ¹ / ₂ " NPT	E - 1 ¹ / ₂ " NPT	C - 1 ¹ / ₂ " BSP H - 1 ¹ / ₂ " NPT
Probe material	1.4401	1.4571	1.4571	1.4401	1.4401	1.4571	1.4571
Nominal diameter of probe	4 mm	8 mm	14 mm	8 mm	4 mm	8 mm	28 mm
Mass	0.12 kg/m	0.4 kg/m	1.2 kg/m	0.4 kg/m	0.24 kg/m	0.8 kg/m	1.3 kg/m
Separator material	-	_	-	_	PFA, welded on the cable	PTFE-GF25 if length > 1.5m	PTFE, If length > 1.5m
Weight dimensions	Ø 25 x 100 mm	_	-	Ø 40 x 260 mm	Ø 40 x 80 mm	-	-
Weight material	316Ti	-	-	316Ti	316Ti	-	-

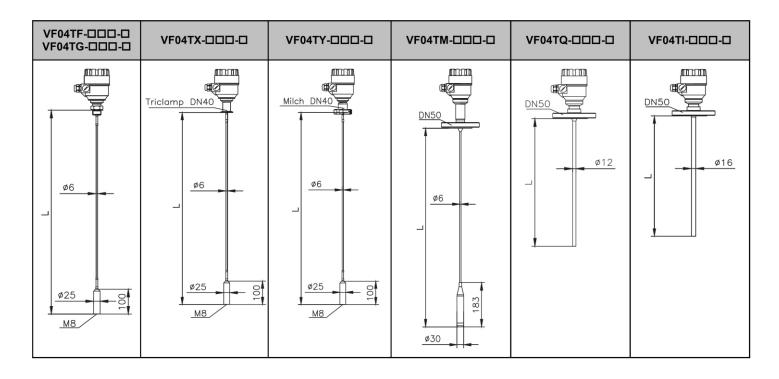
DIMENSIONS



TECHNICAL DATA - COATED PROBES

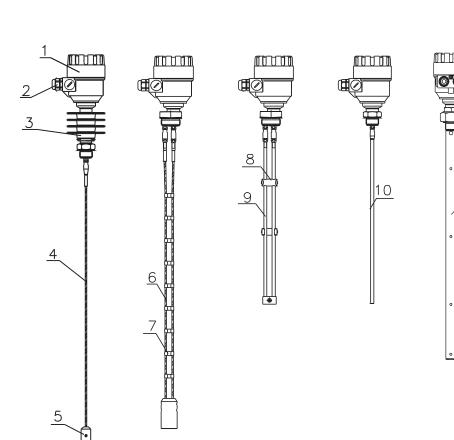
Түре	VF04□F-□□□-□ VF04□G-□□□-□	VF04TX- □□□-	VF04TY- □□□-	VF04TM-□□□- □	VF04TQ-□□□- □	VF04TI-□□□-□
Denomination	4mm FEP coated cable	4mm FEP coated cable	4mm FEP coated cable	4mm fully FEP coated cable	Fully PFA coated rod	Fully PP coated rod
Max. measuring distance	24 m	24 m	24 m	24 m	3 m	3 m
Min. measuring distance ϵ_r = 80 / ϵ_r = 2.4	0.3 m / 0.4 m	0.3 m / 0.4 m	0.3 m / 0.4 m	0.3 m / 0.4 m	0.3 m / 0.4 m	0.3 m / 0.4 m
Min. distance to objects	Ø 600 mm	Ø 600 mm	Ø 600 mm	Ø 600 mm	Ø 600 mm	Ø 600 mm
Min. media ϵ_r	2.1	2.1	2.1	2.1	2.1	2.1
Process connection	<i>F</i> - 1" BSP <i>G</i> - 1" NPT	DN 40 Triclamp	DN 40	DN 50	DN 50	DN 50
Probe material	1.4401 / FEP	1.4401 / FEP	1.4401 / FEP	1.4401 / FEP	1.4571 / PFA	1.4571 / PP
Nominal diameter of the probe	6 mm	6 mm	6 mm	6 mm	12 mm	16 mm
Mass	0.16 kg/m	0.16 kg/m	0.16 kg/m	0.16 kg/m	0.5 kg/m	0.6 kg/m
Weight coating material	_	_	_	PFA	PFA	PP
Weight dimensions	Ø 25 x 100 mm	Ø 25 x 100 mm	Ø 25 x 100 mm	Ø 30 x 183 mm	_	
Weight material	316Ti	316Ti	316Ti	316Ti	_	_
Max. media temp.	+150 °C	+150 °C	+150 °C	+150 °C	+150 °C	+60 °C

DIMENSIONS



SELECTING THE RIGHT PROBE

	MAXIMUM	DEAD ZONE (UNMEASURAE			
PROBE TYPE	MEASURING	UPPER (T) / LOWER (B)	UPPER (T) / LOWER (B)	PROCESS CONNECTION	ε _R ΜινιΜυΜ
	RANGE	ε _R = 80	ε _R = 2.4	Connection	IVIINIIVIUVI
Mono cable Ø 4 mm	24 m			1"; 1½"	
Mono cable Ø 8 mm	24111			11/2"	2.1
Mono rod Ø 8 mm	3 m	300 / 20 mm	400 / 100 mm	1"	
Mono / segmented rod Ø 14 mm	6 m				
Twin cable ∅ 4 mm	24 m	150 / 20 mm	300 / 100 mm	1½"	1.8
Twin rod Ø 8 mm	3 m	150 / 20 111111	300 / 100 11111		1.8
Coaxial pipe Ø 28 mm	6 m	0 / 10 mm	0 / 100 mm	1"; 1½"	1.4
Coated cable Ø 6 mm 24 m 300 / 20 mm		300 / 20 mm	400 / 100 mm	1"; 1½" TriClamp; DN40; DN50	2.4
Coated rod Ø 12 / 16 mm	3 m			DN50	



- Housing
- 2 Cable gland
- 3 High temp. connection
- 4 Mono cable probe
- 5 Weight

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- 6 Twin cable probe
- 7 Twin cable separator
- 8 Twin rod separator
- 9 Twin rod probe
- 10 Mono rod probe
- 11 Grounding screw
- 12 Process connection
- 13 Coaxial probe

VF04 — - - * 2-wire guided microwave level transmitter

Түре	CODE
Transmitter	T
High temp. transmitter	н
Transmitter + display	В
High temp. transmitter + display	Р

PROBE / PROC. CONN.	CODE
Coaxial / 1" BSP	Α
Coaxial / 1" NPT	В
Coaxial / 11/2" BSP	С
Coaxial / 11/2" NPT	Н
Rod / 1" BSP	R
Rod / 1" NPT	Р
Rod / 11/2" BSP	S
Rod / 1 ¹ / ₂ " NPT	Z
Twin rod / 1 ¹ / ₂ " BSP	D
Twin rod / 1 ¹ / ₂ " NPT	Е
4mm cable / 1" BSP	K
4mm cable / 1" NPT	L
4mm cable / 11/2" BSP	٧
4mm cable / 11/2" NPT	W
8mm cable / 11/2" BSP	N
8mm cable / 11/2" NPT	J
4mm twin cable / 11/2" BSP	T
4mm twin cable / 11/2" NPT	U
4mm FEP coated cable 1"BSP	F
4mm FEP coated cable 1"NPT	G
4mm FEP coat. cable / DN 40 Tricl.	Х
4mm FEP coat. cable / DN 40 Milk	Υ
PFA fully coated rod / DN 50	Q
4mm FEP fully coat. cable / DN 50	M
PP fully coated rod / DN 50	ı
PFA fully coated rod / 1 1/2" Triclamp	0

Housing	CODE		INSERTION LENGTH	CODE
Aluminium	4		Coaxial, Rod,	
			Twin ro	od
Stainless steel	6		0m	0
			1m	1
		•	2m	2
			3m	3
			Coaxial, Rod (⊘14mm)
			4m	4
			5m	5
			6m	6

Cable version					
0m	0				
10m	1				
20m	2				

_							
	INSERTION LENGTH	CODE					
	Coaxial, Rod, Twin rod						
	0m	0					
	0.1m	1					
	0.2m	2					
	0.3m	3					
	0.4m	4					
	0.5m	5					
	0.6m	6					
	0.7m	7					
	0.8m	8					
	0.9m	9					

Cable version					
0m	0				
1m	1				
2m	2				
3m	3				
4m	4				
5m	5				

7

6m

7m 8m

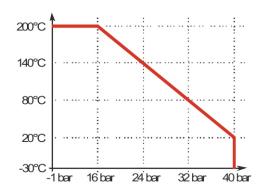
Оитрит / Ех	CODE
4 – 20 mA + HART / Normal	4
4 – 20 mA + HART / Ex tD**	5
4 – 20 mA + HART / Ex iaD**	6
4 – 20 mA + HART / Ex ia**	8

^{*} The order code of an Ex version should end in 'Ex'

MEDIA TEMPERATURE TABLE & PRESSURE DIAGRAM

Түре	FLANGE TEMPERATURE
Transmitter	−30 °C +90 °C
High temp. VF04H_ or VF04P_ transmitter	−30 °C +200 °C

Lower or higher temperature for non-Ex version on special request



DISPLAY UNIT TECHNICAL DATA

Display	64x128 Dot-matrix LCD, glyphs, units and bargraph
Ambient temperature	- 20°C+60°C
Housing material	PBT fiberglass, plastic (DuPont®)

^{**} Not available with stainless steel housing.

HYCONTROL - THE COMPLETE LEVEL SOLUTION

Hycontrol has been at the forefront of level control and measurement technology for over thirty-five years, providing effective solutions for diverse applications across a wide range of industries ranging from quarrying to food; from nuclear power to chemical; and from animal feed to waste recycling. From our manufacturing base in Redditch, Worcestershire, we have been trusted to oversee thousands of applications across the UK and around the world.

At Hycontrol, we pride ourselves on providing a 'complete solution' service to our UK customers. We provide a turnkey solution for level equipment requirements, with the experience and skill to design, manufacture, install and maintain bespoke measurement and control systems that are crafted to suit the particular needs of each individual customer.

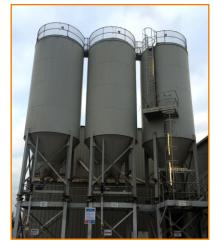
We understand the consequences of inaccurate or unreliable level systems, and therefore each Hycontrol installation is tailored precisely to match your application. Our goal is simple: to provide the best-engineered solution - without compromise.

With one of the widest ranges of level measurement technologies on the market including award-winning silo pressure safety systems and a patented range of foam detection and control equipment, backed up by a team of highly experienced engineers and technicians, Hycontrol is a leading force in the manufacture and supply of advanced level solutions.













Product Range for Solids:

- (1) TDR radar for solids
- (2) 80 GHz FMCW radar
- (3) 2-wire ultrasonic transmitter
- (4) RF admittance level switch
- (5) 24 GHz FMCW radar
- **(6)** Vibrating level probe
- (7) Rotary paddle switch
- (8) Capacitance level switch
- (9) Microwave flow & blockage switch

Product Range for Liquids:

- (1) Bypass level indicator
- (2) 80 GHz FMCW radar
- (3) Foam control system
- (4) 24 GHz FMCW radar
- (5) 2-wire ultrasonic transmitter
- (6) TDR radar for liquids
- (7) Capacitance level switch
- (8) RF admittance level switch
- (9) Tuning fork vibrating level switch

